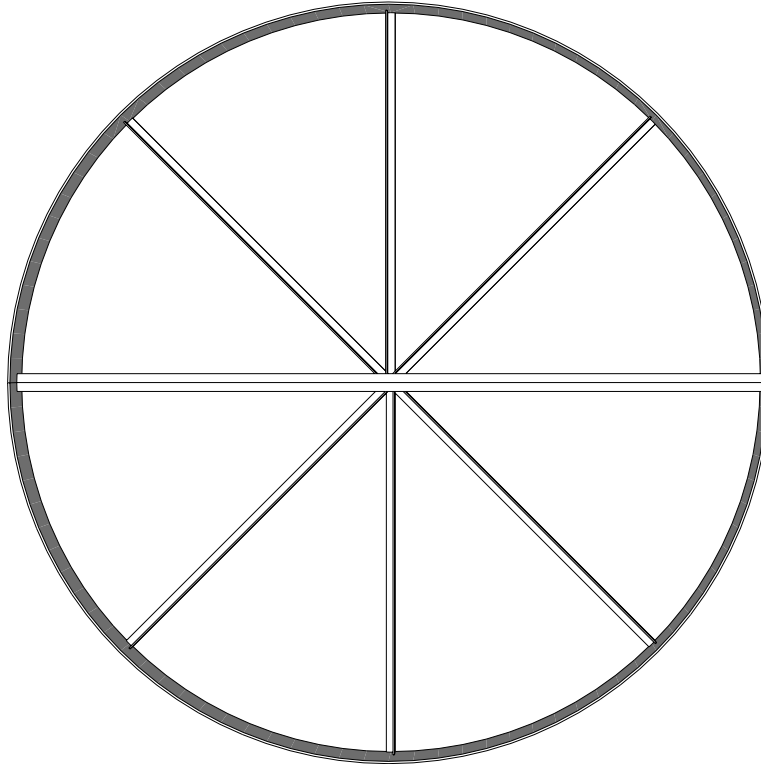


**#7216-01 FIRST PLACE WEB DISCUS CIRCLE  
(8' 2 1/2" DIAMETER)****INSTALLATION INSTRUCTIONS****IMPORTANT**

Before starting installation of this throwing circle, read all information contained on these pages and carefully inspect the area, including below ground, for obstructions such as electrical and/or gas lines which could cause loss of life if not properly handled.

Installation of this product should be done by an experienced contractor following all applicable codes, laws and regulations. These instructions are meant to be a guide and may need to be adapted to local requirements. M-F Athletic is not responsible for the manner in which this product is installed.

**PARTS**

<b>Part #</b>	<b>Description</b>	<b>Qty</b>
1	Half Circle	2
2	Nuts (Not Included)	4
3	Bolts (Not Included)	4

# (Part 1) - FORM/CIRCLE LOCATION



*Everything Track & Field*

Diagram-1

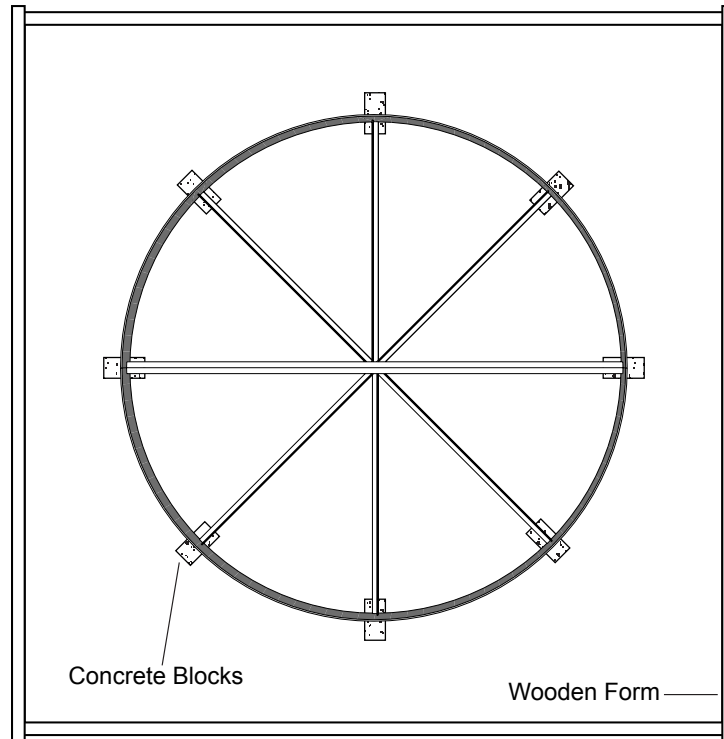
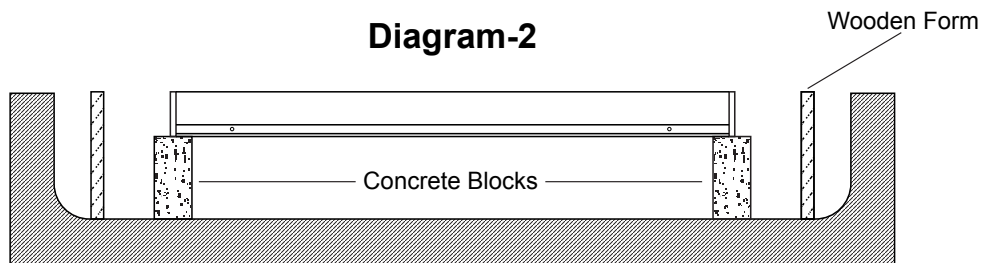


Diagram-2



**NOTE: BY RULE ALL THROWING PADS ARE REQUIRED TO BE 10' X 10'. CHECK YOUR LOCAL CODES FOR THE REQUIRED DEPTH.**

Step 1: Dig a hole slightly larger than 10' x 10' and roughly 14" deep.

Step 2: Build a wooden form that is 10' x 10' and squared. **Note: The top of the form should be  $\frac{3}{4}$ " above ground level and level all around.**

Step 3: Fill hole with roughly 4" of crushed stone and spread out evenly.

Step 4: Lay the circle halves on a flat surface and bolt the two half circles together using the nuts & bolts. Be sure to check that the outer edges of the circle halves are flush with each other and the circle is round.

Step 5: Place the circle so that it is centered in the middle of the 10' x 10' form. (Diagram-1)

Step 6: Set the circle on blocks so that the top of the outer rim of the circle is  $\frac{3}{4}$ " above ground level. **Note: Double check that it is level all around and level with the edge of the wooden form.** (Diagram-2)

Step 7: Tie down or brace the circle so that it does not move or float when the concrete is poured.

## (Part 2) - POURING THE FILL



Everything Track & Field

Diagram-3

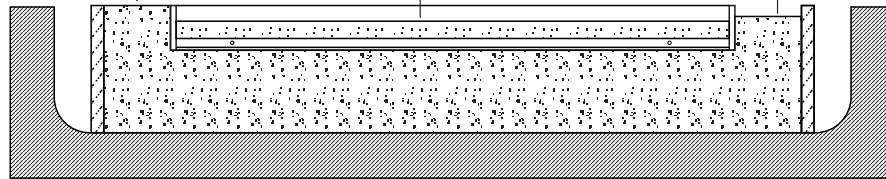
**FOR FINISHED CONCRETE SURFACE:**

Fill with concrete to top of circle

**FOR ARTIFICIAL SURFACE:**

Fill with concrete below the top of circle however thick the intended surface is

Fill with concrete  $\frac{3}{4}$ " below top of circle for throwing surface



Step 1: On the inside of the rim, make a mark  $\frac{3}{4}$ " below the top edge of the rim, all around the circle. **Note: This will be the mark to pour the concrete up to on the inside of the circle and should be exactly level with the implement landing area.**

Step 2: Pour cement and with a trowel, level the concrete on the inside of the circle so that it is even with the  $\frac{3}{4}$ " line.

Step 3: Finish pouring cement on the outside of the circle until it is level with the top lip of the circle and the top of the wooden form.

**Note: If you intend to install artificial track surface around the circle, then pour concrete less than the thickness of the intended surface to be installed.** (Diagram-3)

Step 4: Once filled and while the concrete is still wet, double check that the concrete inside of the circle is  $\frac{3}{4}$ " lower than the upper lip of the circle. Fill or remove concrete and trowel level as needed.

Step 5: After concrete has set, remove the wooden forms.